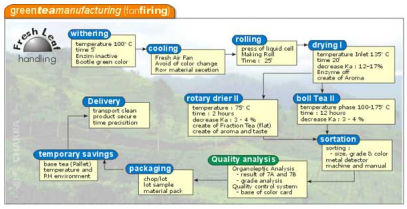Green tea manufacturing